## Case Studies



Topic: Water Soluble oil for rust prevention of steel pipes

980ils Products	Randocut 610
Applications	Cutting Machine
Customer /Location	N.Steel / RAYONG, Thailand
Previous Lube/Fluids	Japanese Lubricant
Materials	Steel Pipe
Process/Machines	Cutting
Customer Requirements	Quality Improvement

## Issue/Problems:

• Customer is looking for a coolant that could prevent pipe rust.





## Solutions:

• After they changed to Randocut 610 for 4 months. The pipe still has no rust problems both inside and outside of the pipe by without odor and foam problems.

## Summary:

- After the customer had used Randocut 610, the customer was very satisfied due to Randocut 610 didn't found problems with customer's workpieces for export.
- •Consumption: 6 Drums / Month