

Topic: Forging Lubricant By Hafiz

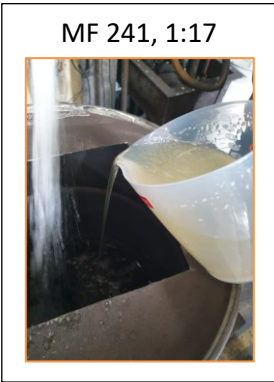
98Oils Products	Ramudo MF241
Applications	Synthetic Forging Lubricant
Customer /Location	PT MTM, Cikarang
Previous Lube/Fluids	SK Clean mold AW 800
Material	S35C
Process/Machines	Press, Coronas 1600 Ton
Customer Requirements	Less Sticky Part

Issue/Problems :

- Part stick on the die
- Cost improvement.

Solutions :

- Trial for 1 shift to check MF241 performance.
- Using same dilution 1:17 as existing product to compare data.
- Mass-pro trial to see actual performance in production line.



Summary :

- No NG part during UB part trial.
- Per shift there are increase $\pm 11\%$ part production compares with using SK product, due to less NG part.
- Ramudo MF241 will apply to other line production.

