

TOPIC: LUBE-KOTE 32L HAS THIN FILM THAT WILL PROTECT CORROSION of FERROUS METALS.

| 980ils Products | Lube-Kote 32L. |
|-----------------------|---------------------------------|
| Applications | Rust Preventive Oils. |
| Customer /Location | SNK / Chachoengsao, Thailand. |
| Previous Lube/Fluids | Japanese Brand. |
| Materials | STEEL (S15C). |
| Process/Machines | Dipping Anti-rust oils Process. |
| Customer Requirements | Quality Improvement. |

Issue/Problems:

The customer wants to improve about

1. Protect more than 1 month.
2. Rust preventive has a thin film and dry quickly.

Solutions:

Recommended Lube-Kote 32L has an ultra-thin film and mild odor.

Lube-Kote 32L can protect against rust for up to 3 months.

Process

- 1.CNC Machining the part (S15C).
- 2.Blow air to remove the coolant.
- 3.Dipping the rust preventive oil (LK 32L) on the work piece.
- 4.Wait for the work piece to dry completely and pack.



Summary:

1. Lube-Kote 32L has thin film and mild odor, it's good for dewatering and dry quickly.
2. Lube-Kote 32L can protect 3 months.